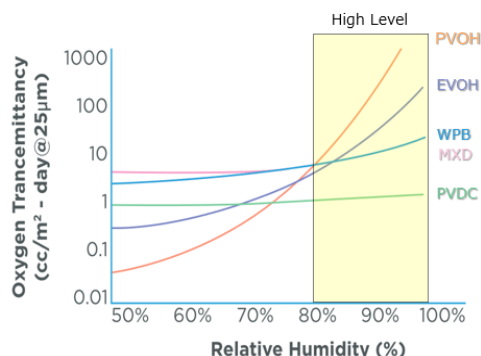


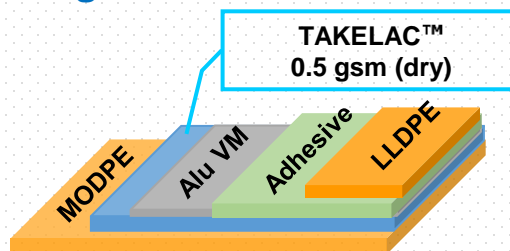
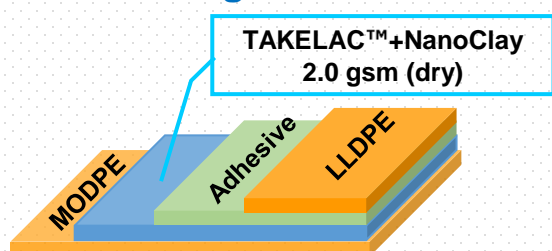
# TAKELAC™ WPB series for MDOPE mono-material

## Barrier coating of WPB series



- ✓ Non-chlorine based polymer
- ✓ The humidity dependence on O<sub>2</sub> barrier property is excellent compared to PVOH and EVOH
- ✓ High flexibility and good adhesion with PO films
- ✓ Good printability (55-58 dyne)

## Barrier coating for PE mono material design



Film Structure		OTR @20°C, 80%RH	Peel strength
Blank	MDO-PE//LLDPE	>1000cc	Material Failure
Non VM Nano-Clay	MDO-PE//TAKELAC+NanoCLAY//LLDPE	0.46cc	1.5N
Alu VM	MDO-PE//TAKELAC//AL//TAKELAC//LLDPE	0.08cc	1.3N

Takelac™ Advanced Coating Technology and oriented films create a synergy that enhances the barrier properties of recyclable packaging films, even under high humidity and heat conditions.

## FAQ

### What is the solid content?

25%-30%, the rest is water.

### What coating weight is needed?

0,5-1gsm is enough as top coating.

### What is the drying temperature?

80-115°C is recommendable, depending on time.

### How to coat?

Gravure coating / Flexo coating, etc.

### How to store?

Not under 0°C . Avoid direct sunlight.

### Food contact compliance?

Please contact us at the details below.

## -Contact detail-

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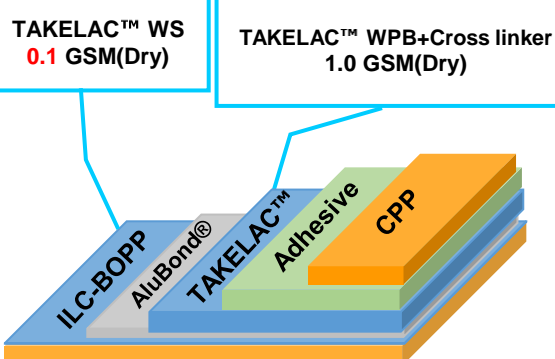
# TAKELAC™ WPB and WS series

## for In-line coated barrier solution

■ Collaboration Partners for the open innovation



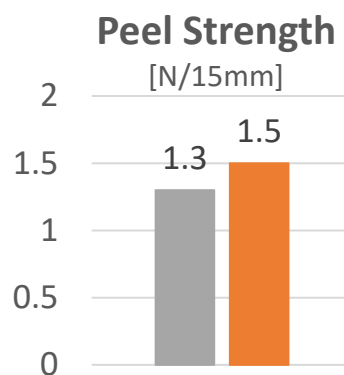
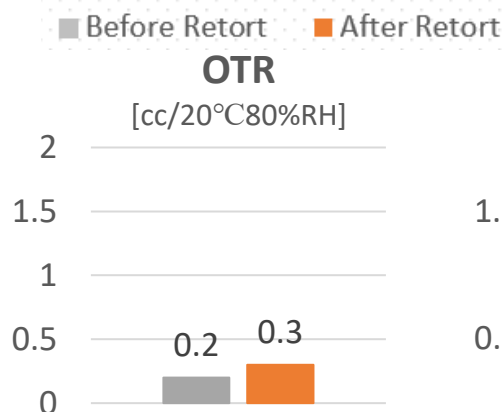
### ■ Retortable barrier coating for mono material design (Over 90%)



✓ In-line coating (ILC) is a wet chemical coating process applied directly during film production on Brückner's BOPP stretching machines.

✓ AluBond®, the most advanced of Bobst's vacuum metallization technology, offers enhanced barrier functionality, increased metal bond strength and higher surface energy.

✓ Benefits summarized; thin coating layer, cost-efficient operation, excellent property for barrier and adhesion.



## FAQ

### What is the solid content?

25%-30%, left is water.

### Food contact compliance?

Please contact us the detail below.

### What is the drying temperature?

90-115°C is recommendable, depending on time.

Takelac™ Advanced Coating Technology creates a synergistic effect with oriented films, significantly enhancing barrier properties both before and after the sterilization process, even under high humidity and heat conditions. Films coated with Takelac™ remain recyclable.

## -Contact detail-

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